

Work Order ID 156139

Thursday, January 26, 2017 1:20:03 PM

156139

Page 1

Item ID: D3802-1-135

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Window Seal - 135"

Start Date: 1/26/2017 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/27/2017 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

DAS
21
9-89

Date:

JAN 26 2017

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3802

D

100

0.00

100

Small Fab

Memo

0.06

Small Fab

Cut to length as per dwg

DAS
6
9-89
JAN 26 2017

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

DAS
27
9-89
JAN 26 2017

120

Identify as per dwg & Stock Location: **51639**

0.00

120

Packaging

Memo

0.00

Packaging

DAS
6
9-89
JAN 26 2017

Work Order ID 156139***156139***

Page 2

Thursday, January 26, 2017 1:20:03 PM

Item ID: D3802-1-135

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Window Seal - 135"

Start Date: 1/26/2017 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 1/27/2017 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run Start *NR1*
	QC:	Date:	SPC (Y/N):	Date:	Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.03

Quality Control

21
9-89

JAN 26 2017

DAS
21
9-89

JAN 26 2017

Picklist Print

Thursday, January 26, 2017 1:20:05 PM

Page 1

Work Order ID: 156139

156139

Parent Item: D3802-1-135

D3802-1-135

Parent Item Name: Window Seal - 135"

Start Date: 1/26/2017

Required Date: 1/27/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.02.15 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3802-1		Manufactured	No			100	f	46.0000	11.25	23.68421			

D3802-1

Window Seal (\$ per foot)

Location

Loc Qty

Loc Code

ST416

46

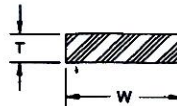
153922

46

JAN 26 2017

JAS
6
9-89

SPECIFICATION CONTROL DRAWING



D3802-X-YYY WINDOW SEAL WHERE YYY REPRESENTS LENGTH

DART P/N	SUPPLIER	SUPPLIER P/N	T THICKNESS	W WIDTH
D3802-1-YYY	McMASTER-CARR	93695K58	0.25	1.00

EG: 0.25" X 1.00" X 40" WINDOW SEAL = D3802-1-040
0.25" X 1.00" X 120" WINDOW SEAL = D3802-1-120

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 156139 MCJ

1701-26

RELEASED
2011-11-25

- NOTES:
- 1) MATERIAL: 'PEEL AND STICK' NEOPRENE/EPT/SBR BLEND CLOSED CELL SPONGE, MEDIUM DENSITY
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

D	CORRECTED P/N EXAMPLE FOR CUT LENGTH OF 40". ADDED EXAMPLE FOR CUT LENGTH OF 120" ZN B3-1). REASON: PAR11-100.	MB	11.11.22
C	CHANGE SUPPLIER P/N TO 93695K58 PER FLAMMABILITY TEST RESULTS	MB	10.06.30
B	CHANGE SUPPLIER P/N TO 93695K58 PER FLAMMABILITY TEST RESULTS	MB	08.12.16
A	NEW ISSUE	MB	08.06.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.11.22		
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